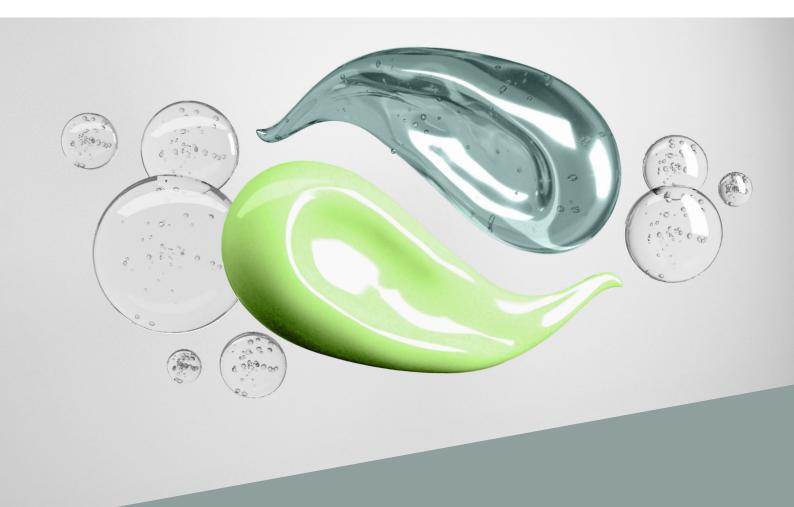
CUSTOMIZED





# PERFECT THICKENING SOLUTION

# RHEO2GREEN SERIES

ONE OF THE CHALLENGES FOR FORMULATING GLUTAMATES AND SARCOSINATES IS THE FORMATION OF A STABLE MICELLAR THICKENING SYSTEM. WITH THE RHEO2GREEN-SERIES, WE OFFER READY-TO-USE SURFACTANT CONCENTRATES, BUILDING UP A REMARKABLE VISCOSITY WITH OUTSTANDING SKIN FEEL AND EXCELLENT RHEOLOGICAL PROPERTIES.

After dilution of Rheo2Green products with water (approx. 1:3 to 1:5) and reducing the pH in a cold process, the viscosity will increase immediately, leading to desirable flow and foam behavior of cleansing formulations. This is an inventive way to thicken in absence of polymers.

- Rich fine-pored foam
- Outstanding micellar self-thickening at pH 4.8 5.4
- Cold processable
- Mildness to skin
- Good cleansing ability
- Free of sulfates, solvents, fragrances

Product	INCI	Dry Matter (%)	P0 / PK0*	рН	Certification
Rheo2Green1	Agua, Lauryl Glucoside, Disodium	42	0 / 16	9	COSMOS
Rheo2Green1 MB	Cocoyl Glutamate	42	0/7	9	COSMOS, NATRUE, RSPO - MB**
Rheo2Green2	Aqua, Lauryl Glucoside, Disodium	42	0 / 16	9	COSMOS
Rheo2Green2 MB	Cocoyl Glutamate, Sodium Benzoate, Potassium Sorbate	42	0/7	9	COSMOS, NATRUE, RSPO - MB**
Rheo2Green3	Aqua, Sodium Lauroamphoacetate,	42	0 / 16	9.5	
Rheo2Green3 MB	Disodium Cocoyl Glutamate	42	0 / 10	9.5	COSMOS, RSPO - MB**
Rheo2Green4	Aqua, Cocamidopropyl Betaine,	29	0 / 18	7.0	
Rheo2Green4 MB	Sodium Lauroyl Sarcosinate	29	0 / 18	7.0	RSPO - MB**

<sup>\*</sup> PO Palm oil / PKO Palm kernel oil (%)

#### **SKIN CARE**

- Shower gels
- Facial cleansing gels
- Micellar water
- Liquid hand soaps
- Medical soaps
- Baby bubble bath
- Wet wipes
- Shaving gels
- Natural / green / certified cosmetics
- Sulfate-free rinse-off products

#### **HAIR CARE**

- Mild baby shampoos
- Shampoos, conditioning shampoos

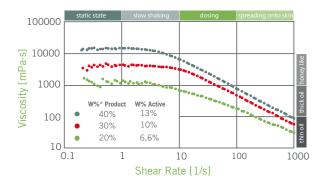
#### **PET CARE**

- Dog shampoos
- Mild cleaning products for pets

#### **HOME CARE**

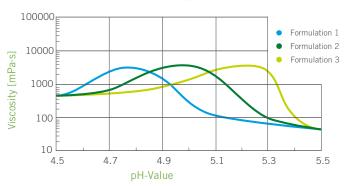
- Laundry detergents
- Mild surface cleaning
- Manual dish wash

# **NATURAL PERCEPTION OF VISCOSITY**



Rheological properties are based on pure micellar thickening, which is responsible for the desired viscoelasticity. Such flow behavior provides perfect natural sensation that is important for consumer acceptance: honey-like at slow shaking, thick oil when dosing, thin oil during spreading onto skin.

# THICKENING AT THE RIGHT pH



The optimal pH for the maximum of viscosity can slightly move, depending on the formulation composition. Some ingredients can have an influence on the efficacy of thickening. Moreover, viscosity can be regulated through the variation of Rheo2Green concentration.

<sup>\*\*</sup> RSPO Certificate Number CU-RSPO SCC-846664

# **BUBBLE BATH**

Part	INCI / Ingredient	% w/w
A	Aqua	60
	Rheo2Green3 MB Sodium Lauroamphoacetate, Disodium Cocoyl Glutamate, 42 %	30
	PERLASTAN SL MB Sodium Lauroyl Glutamate, 25 %	5
	Aloe Barbadensis Gel	2
	Chamomilla Recutita Extract	3
В	Lactic Acid	qs to pH
С	Preservatives, Fragrances etc.	qs

# MANUFACTURING PROCEDURE

- Mix Part A until formulation is homogeneous
- Adjust pH-value with Part B
- Add Part C

# **PROPERTY**

- Appearance: light yellowish, clear gel
- pH-value: 5.5
- Viscosity (Brookfield, Sp. 5, 5 rpm, RT): 2500 2800 mPa·s

# **ALL GREEN THICKENED SHAMPOO**

Part	INCI / Ingredient	% w/w
A	Aqua	49.5
	RHE02GREEN1 MB Lauryl Glucoside, Disodium Cocoyl Glutamate, 42 %	45.00*
В	Panthenol, 75 %	2.50
	Chamomilla Recutita Extract	2.50
	Hydrolyzed Wheat Protein	0.5
С	Lactic Acid	qs to pH
D	Preservatives, Fragrances etc.	qs

<sup>\*</sup>Preservative might be based on Potassium Sorbate and Sodium Benzoate

# MANUFACTURING PROCEDURE

- Mix Part A
- Add Part B to Part A in listed order and mix until formulation appears homogeneous
- Adjust pH-value with Part C
- Add Part D

# **PROPERTY**

- Appearance: light yellowish, clear gel
- pH-value: 4.8 5.0
- Viscosity
   a.)\* 45.00 % Part A: 4200 4500 mPa·s
   b.)\* 37.50 % Part A: 1650 2900 mPa·s
   (Brookfield, Sp. 5, 5 rpm, RT)

# **SPORT SHOWER GEL**

Part	INCI / Ingredient	
	Aqua	71.00
	RHE02GREEN4 MB Cocamidopropyl Betaine, Sodium Lauroyl Sarcosinate, 29%	20.00
Α	POLYFIX ZRC 30 PAC Propylene Glycol, Zinc Ricinoleate, Arginine, Citric Acid	1.50
	Glycerin	5.00
В	Lauryl Glucoside	2.50
С	Lactic Acid	qs to pH
D	Preservatives, Fragrances etc.	qs

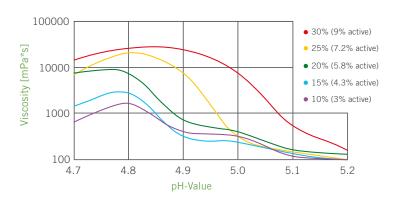
### MANUFACTURING PROCEDURE

- Mix Part A in listed order while stirring
- Heat Part B up to 40 50°C
- Add Part B to Part A while stirring
- Mix until formulation appears homogeneous
- Adjust pH-value with Part C
- Add Part D

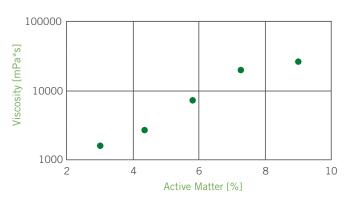
### **PROPERTY**

- Appearance: clear gel
- pH-value: 4.8 5.2
- Viscosity (Brookfield, Sp. 5, 5 rpm, RT): 2500 - 3000 mPa⋅s

# **VISCOSITY AT DIFFERENT DILUTIONS**



# MAXIMUM VISCOSITY AT CONCENTRATIONS BASED ON ACTIVE MATTER %



Delivers high viscosity even at low surfactant concentrations. Rheo2Green4 is an excellent choice for cost-effective, mild personal care cleansing formulations with strong foaming performance.



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